Product Overview

Dulux AcraTex 968 Elastomeric 201 is an extremely weather resistant, highly flexible, water based acrylic coating, that is a technologically advanced version of an elastomeric membrane. It combines the protective performance of a membrane (water resistance, crack-bridging, carbon dioxide diffusion) with the advantages of a decorative paint (ease of application, attractive finish, low roller splatter).

Features And Benefits

- 10 year conditional warranty
- High water tightness
- Water based
- Resist carbon dioxide
- High tensile strength
- Improved rheology

- Long term exterior durability
- Excellent water resistance and protection
- Easy, safe and economical cleanup
- Ideal repair coating for spalled concrete
- Excellent crack bridging ability.
- Low roller splatter

Uses And Typical Specifications

**Uses**

Dulux AcraTex Elastomeric 201 can be used on new and previously painted masonry, concrete, stucco, bricks, block work, precast concrete, off form concrete, glass reinforced concrete, solid plaster, fibre cement sheeting & rendered polystyrene systems. NOTE: Do not use solvent based sealer on a polystyrene surface, use a water based primer. Not suitable for use on roofs.

System Performance Testing Data

<table>
<thead>
<tr>
<th>Test Result Name</th>
<th>Test Method</th>
<th>Unit of Measure</th>
<th>Result</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Dioxide Diffusion</td>
<td>AS 4548.5 Appendix D</td>
<td>cm² per sec</td>
<td>2.8 x 10⁻⁷</td>
<td>Independently Tested</td>
</tr>
<tr>
<td>Chloride Ion Diffusion</td>
<td>AS 4548.5 Appendix E</td>
<td>cm² per sec</td>
<td>2.0 x 10⁻¹³</td>
<td>Independently Tested</td>
</tr>
<tr>
<td>Water Vapour</td>
<td>AS 4548.5 Appendix C</td>
<td>g/m²/24hr</td>
<td>55.7</td>
<td>Independently Tested</td>
</tr>
<tr>
<td>Water Transmission</td>
<td>AS 4548.5 Appendix C</td>
<td>g/m²/24hr/kPa</td>
<td>10.6</td>
<td>Independently Tested Static Test</td>
</tr>
<tr>
<td>Crack Bridging Ability <em>B</em></td>
<td>AS 4548.5 Appendix F</td>
<td>x Film Build</td>
<td>4.8</td>
<td>Independently Tested Specimen type 2</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>AS 1145</td>
<td>MPa</td>
<td>5.1</td>
<td>Independently Tested Specimen type 2</td>
</tr>
<tr>
<td>Elongation</td>
<td>AS 4548.1</td>
<td>%</td>
<td>280</td>
<td>Specimen type 2</td>
</tr>
<tr>
<td>Early Fire Hazard</td>
<td>AS 1530.3</td>
<td>0 (best) - 10/20</td>
<td>see comments</td>
<td>Ignitability 0</td>
</tr>
<tr>
<td>Cyclone Testing</td>
<td>ASTM E514</td>
<td>Class A-E</td>
<td>Class E (Highest)</td>
<td>No Water Penetration</td>
</tr>
</tbody>
</table>

Performance Guide

**Weather**

Excellent resistance to cracking, flaking and chalking. Crack bridging is 4.8 times DFT

Salt

Resists salt spray

**Heat Resistance**

Up to 90°C

Water

Water Vapour Transmission 55.7 g/24hr/sq.m/kPa
Water Transmission 10.6 g/24hr/sq.m/kPa

**Solvent**

Resists alcohol and aliphatic hydrocarbons. Sensitive to other strong solvents.

Abrasion

Good resistance to abrasion. Carbon dioxide resistance; R value 117m, Concrete cover 290mm

**Acid**

Slightly softens with dilute acids

Alkali

Slightly softens with dilute alkalies
## Typical Properties

<table>
<thead>
<tr>
<th>Technology Type</th>
<th>V.O.C Content</th>
<th>Full Cure (25°C, 50% RH)</th>
<th>Clean Up</th>
<th>Clean up water</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATERBASED</td>
<td>60 g/L</td>
<td>7 Days</td>
<td>Clean Up</td>
<td>Clean all equipment with water</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Sizes</th>
<th>10 Litre</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Application Method</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Spray</td>
<td></td>
</tr>
<tr>
<td>Brush</td>
<td></td>
</tr>
<tr>
<td>Roller</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Application Conditions</th>
<th>Solids By Volume</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wet Film Per Coat (microns)</td>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Dry Film Per Coat (microns)</td>
<td>250</td>
<td>500</td>
</tr>
<tr>
<td>Recoat Time (min)</td>
<td>125</td>
<td>250</td>
</tr>
<tr>
<td>Theoretical Spread Rate (m²/L)</td>
<td>2 hours</td>
<td>Indefinite</td>
</tr>
</tbody>
</table>

## Application Guide

### Surface Preparation
- All surfaces must be cured, clean, sound and free of all contaminants such as form oils, release agents and mortar splashes. Surface imperfections, misalignments and protrusions must be levelled, patched and completely flush to surrounding surfaces. Metal tie wires, etc on surface must be removed and treated against corrosion. Prime substrate with DULUX AcraPrimer 501/8 HAR Primer or surfaces of powdery nature will require consolidation with DULUX AcraTex AcraPrime 501/2. If using DULUX AcraPrime 501/8 HAR primer, ensure alkaline surfaces have aged (a minimum of 7 days curing, possibly longer depending on conditions). If using a different primer ensure alkaline surfaces have aged for 28 days minimum.

### Application Procedure And Equipment
- Brush, Roller or Airless Spray
- Refer to the Dulux AcraTex Application Manual for detailed instructions. Stir contents thoroughly before and during use with a broad flat stirrer using an upward lifting action.
- When cutting in edges, brush and roll at the same time to avoid differences in gloss level.
- Application on single areas should be completed uninterrupted.
- All independent tests are available on request.

## Health And Safety

### MSDS Number
6487

### MSDS Link

### Health Effects
- Splashes to the eye may cause eye irritation. When spraying, inhalation of mists may produce respiratory irritation.

### Protective Equipment
- Wear eye protection and when spraying wear a suitable mask.

### Disposal
- Do not contaminate stormwater with product or product washings. Do not pour product down the drain. Unwanted product should be brushed out on newspaper, allowed to dry and then disposed of via domestic waste collection. Empty containers should be left open in a well ventilated area to dry out. When dry, recycle the container via recycling programmes. Disposal of empty paint containers via recycling programmes may differ between local authorities. Check with your local council first.

In the case of emergency, please call 0800 734 607
Precautions And Limitations

Note: This product cannot be used on roofs.

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a MEMBRANE top coat.

For all systems the Texture &/or Base Coat should be tinted in accordance with AcraTex Tint Guide to the specified top coat colour (or a colour as close as possible to the specified colour as product and tint rules allow). IMPORTANT:

This product data sheets is to be read in conjunction with DULUX specification.

Ensure that you have adequate tinted stock to complete the job in one application. All material must be thoroughly cross-mix to ensure tint uniformity. It is recommended to hold a volume of finish material for future maintenance touch-ups.

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

All preparation and painting must conform to AS/NZS2311: The Painting of Buildings.

At Commencement of coating system application, to the substrate it shall be deemed that the Applicator has certified that the surface which the coating/s is to be applied to, is fit to receive the specified coating(s) system.

Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.

Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period. Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity.

Allow longer times under cool, moist, or still conditions and or when applied at high film builds.

Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.

Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.

Application techniques should be adjusted to achieve the recommended DFT and finishing standard.

To avoid “Picture Framing” of texture topcoats “wet on wet” cutting in & coating technique is recommended or apply multiple coats thinning the first coat.

The coastal area is considered a marine environment and as such salt potentially can shorten the life of the coating systems. Care needs to be taken to wash down all areas twice. Once to remove surface contaminants, and raise salts to the surface and then secondly to remove these salts. Due to the locality, weather conditions and lag time between applications of the coating system it may require the need to wash again, between coats.

When the Applicator is preparing the site sample for approval he should advise the Project Manager if the substrate condition is not of sufficient standard to produce the specified finish.

Where possible avoid dark colours - these will give raise to much higher surface temperature that may cause addition thermal stress and cooling demand to the building envelope and/ or require extra engineering considerations (greater building costs).

A DULUX warranty can be provided on request, when the FULL AcraTex system including a membrane topcoat/s is applied by a DULUX AcraTex applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the DULUX AcraTex Specification Manual.

The dynamics of the substrate is outside the control of Dulux AcraTex and as such joint deformation or cracking is excluded from warranty terms.

Colour change is a natural part of a coating weathering and is excluded from warranty terms.

Refer warranty document for full terms and conditions.

CEMENT RENDERS PRODUCE FINE CRACKS DURING DRYING AND CONTINUE TO CRACK & MOVE WITH VARIATIONS IN TEMPERATURE.

FOR ENHANCED PERFORMANCE USE A HIGH BUILD ELASTOMERIC (FLEXIBLE) COATING.

SURFACTANT LEACHING FROM EXTERIOR WATER-BASED COATINGS

Occasionally amber, clear or white spots/streaks are seen on a newly painted surface within the first few weeks after application. They usually appear after light rain or overnight dew and generally located in sheltered areas or areas with limited sun exposure. Under normal conditions surfactant contained in the tinted paint colour is slowly leached to the surface and washed away by rain leaving no trace and is a normal part of drying of any exterior water-based paint. Under certain atmospheric conditions and these surfactants leach or migrate to the paint surface, is concentrated forms and leaves clear or white deposits upon drying. These conditions include cool or humid weather or painting cold substrate and in most cases these marks on the wall surfaces are more noticeable on dark colours, such as browns or dark greens, etc.

The clear/white surfactants that have migrated to the wall surface areas will cause no down grading nor performance changes or long term durability concerns of the paint films integrity and unfortunately have become an appearance issue instead.

They easily removed from the paint film within a week or so of their appearance by washing with warm water & commercial grade detergent or Spray’n’Wipe followed by rinsing with fresh clean water.

Under severe conditions they may reappear once or twice until all the surfactant has been removed. It will be less noticeable each time, and can be removed in the same manner as before. Refer http://www.dulux.co.nz/pdf/tech-advice/DLX_TECH_Leaching.pdf
## Transport And Storage

<table>
<thead>
<tr>
<th>Pack A</th>
<th>194 Line</th>
<th>Name</th>
<th>Shipment</th>
<th>Not dangerous goods; no special transport requirements.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>10 L</td>
<td>Weight</td>
<td>14.6 kg</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>NA</td>
<td>UN Number</td>
<td>NA</td>
<td></td>
</tr>
<tr>
<td>Dangerous Goods Class</td>
<td>NA</td>
<td>Package Group</td>
<td>NA</td>
<td></td>
</tr>
</tbody>
</table>

### Disclaimer

Dulux, Selleys and Other marks followed by ® are registered trademarks. Marks followed by the symbol ™ are trademarks.

The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

**DISCLAIMER:** Any advice, recommendation, information, assistance or service provided by any of the divisions of DuluxGroup (New Zealand) Pty Ltd or its related entities (collectively, DuluxGroup) in relation to goods manufactured by it or their use and application is given in good faith and is believed by DuluxGroup to be appropriate and reliable. However, any advice, recommendation, information, assistance or service provided by DuluxGroup is provided without liability or responsibility PROVIDED THAT the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon DuluxGroup by any condition or warranty implied by Commonwealth, State or Territory Act or ordinance void or prohibiting such exclusion limitation or modification. Coating/product systems can be expected to perform as indicated on the Duspec Spec Sheet so long as applications and application procedures of the individual products are followed as recommended on the appropriate Product data Sheet. "DuluxGroup" "Dulux" "Selleys" "Berger" "Berger Gold Label" "Hadrian" "Walpamur" "Levene" "AcraTex" and Other marks followed by ® are registered trademarks. Marks followed by the symbol ™ are trademarks.

Please note that this document is only valid for 60 days from the date of issue.

DuluxGroup (New Zealand) Pty Ltd 150 Hutt Park Road NZ ACN 133 404 118